



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4419-3
Job Sheet 177832



Part No: D4419-3

Job Qty: 8 ea

Part Name: Aft Support Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/18/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 11-07-11 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		5/25/18	0.00	0.00	Start Up Waterjet		SL 18/05/23
100	Waterjet	8 pcs		5/25/18	0.00	1.68	Waterjet1		SL 19/05/23
110	QC	8 pcs		5/25/18	0.00	0.00	QC2 Waterjet-3		SL 18/05/23
120	QC	8 pcs		5/25/18	0.00	0.00	QC8-4		38
130	Packaging	8 pcs		5/25/18	0.00	0.00	Packaging3	57090 80	JUN 06 2018
140	QC21-SA	8 Ea		5/25/18	0.00	0.00	QC21		JUN 06 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	2.7648 sf (.3456 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	3	63	0

Part Specifications

Specifications could not be found.

Plex 5/18/18 11:44 AM Dart.Gagnon.Michelle



Container No: S073844



Part: D4419-3

Job No: 177832

Serial No/Batch: S073844

Revision:

Inspector:

Dart Aerospace Ltd.
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Date: 05/23/18

DART AEROSPACE LTD	Work Order:	177832
Description: Aft Support Plate	Part Number:	D4419-3
Inspection Dwg: D4419 Rev: A		Page 1 of 2

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.129	+0.005/-0.001	Ø0.130	1		VSC-01	
Ø0.191	+0.005/-0.001	Ø0.192	1			
Ø0.250	+0.005/-0.001	Ø0.251	1			
Ø0.53	+0.008/-0.001	Ø0.53	1			
5.55	+/-0.030	5.555	1			
5.27	+/-0.030	5.27	1			
4.25	+/-0.030	4.25	1			
2.80	+/-0.030	2.80	1			
0.40	+/-0.030	0.40	1			
3.83	+/-0.030	3.82	1			
5.56	+/-0.030	5.55	1			
6.26	+/-0.030	6.27	1			
7.14	+/-0.030	7.14	1			
7.73	+/-0.030	7.73	1			
0.31	+/-0.030	0.30	1			
0.38	+/-0.030	0.38	1			
0.750	+/-0.010	0.752	1			
1.53	+/-0.030	1.53	1			
0.390	+/-0.010	0.393	1			
0.450	+/-0.010	0.454	1			
1.67	+/-0.030	1.67	1			
10.55	+/-0.030	10.55	1			
8.00	+/-0.030	8.00	1			
6.02	+/-0.030	6.02	1			
1.10	+/-0.030	1.11	1			
1.20	+/-0.030	1.20	1			
0.50	+/-0.030	0.50	1			
1.500	+/-0.010	1.502	1			
0.60	+/-0.030	0.60	1			
2.300	+/-0.010	2.303	1			
0.63	+/-0.030	0.63	1			
0.991	+/-0.010	0.990	1			
0.440	+/-0.010	0.441	1			

